NOTE

1. FOR DETAILS OF COMPONENTS COMPRISING THRUST BEARING ASSEMBLY AND ASSEMBLY PROCEDURE SEE DRAWING XR20520-4

O-RINGS SPECIFIED ON THIS DRAWING ARE FOR NEOPRENE APPLICATIONS ONLY
O-RINGS FOR VITON APPLICATIONS ARE SPECIFIED ON CONTRACT BOM

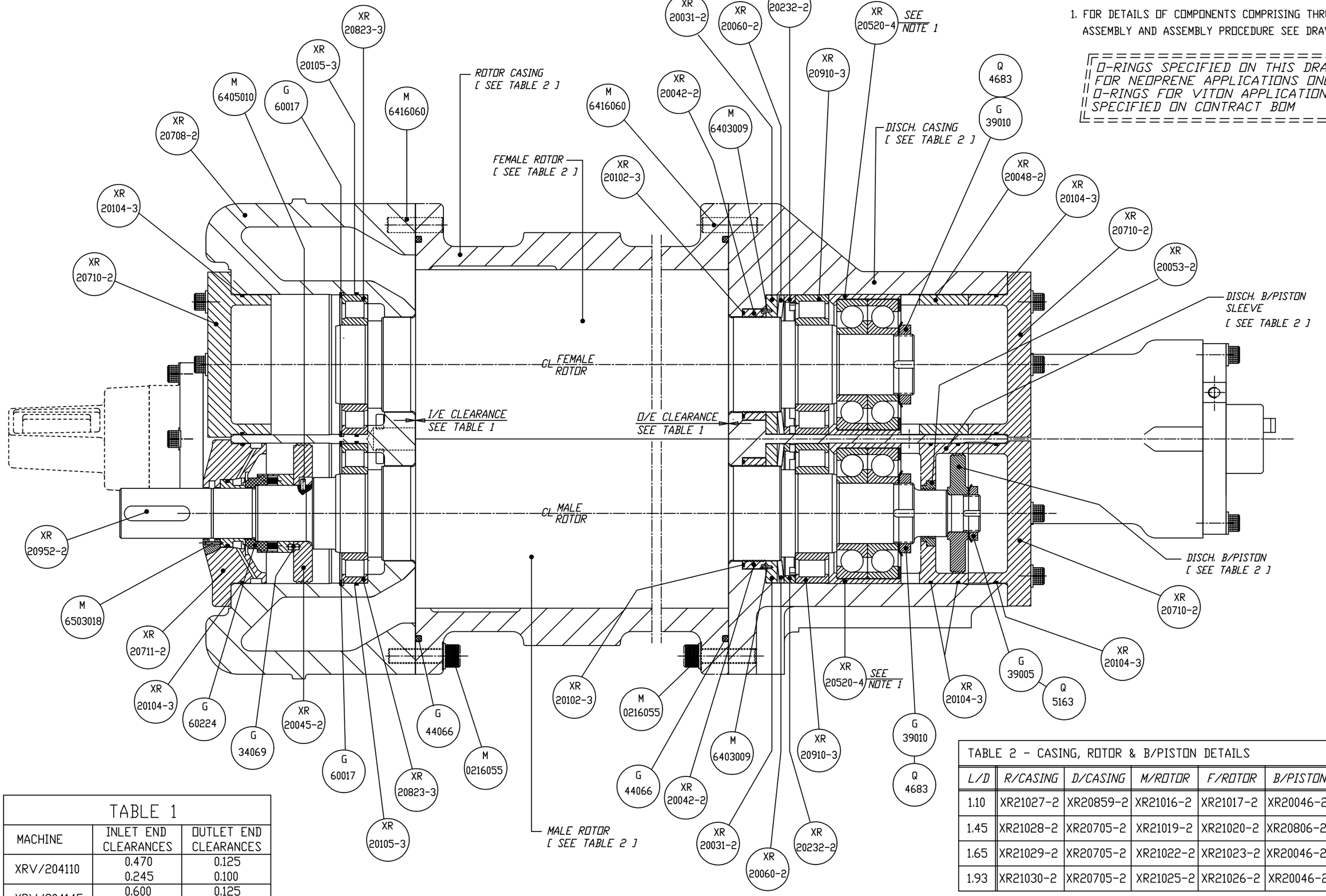

TABLE 1		
MACHINE	INLET END CLEARANCES	OUTLET END CLEARANCES
XRV/204110	0.470 0.245	0.125 0.100
XRV/204145	0.600 0.375	0.125 0.100
XRV/204165	0.570 0.345	0.125 0.100
XRV/204193	0.650 0.400	0.25 0.200

TABLE 2 - CASING, ROTOR & B/PISTON DETAILS

L/D	R/CASING	D/CASING	M/ROTOR	F/ROTOR	B/PISTON	B/SLEEVE
1.10	XR21027-2	XR20859-2	XR21016-2	XR21017-2	XR20046-2	XR20222-2
1.45	XR21028-2	XR20705-2	XR21019-2	XR21020-2	XR20806-2	XR20820-2
1.65	XR21029-2	XR20705-2	XR21022-2	XR21023-2	XR20046-2	XR20222-2
1.93	XR21030-2	XR20705-2	XR21025-2	XR21026-2	XR20046-2	XR20222-2

MOD.	ZONE	MODIFICATION	SIGN DATE
9			
8			
7			
6			
5			
4			
3			
2			
1			

UNLIMITED MACHINED SIZES TO BE WITHIN ±

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DRN.	T.C.B.
CHKD.	H.D.A.
DATE	06.08.02

XRV/204 RANGE
H/SECTIONAL ARRANGEMENT

SCALE:–
DRAWING No. XR21031-0
MOD.

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K.