NOTE

1. FOR DETAILS OF COMPONENTS COMPRISING THRUST BEARING ASSEMBLY AND ASSEMBLY PROCEDURE SEE DRAWING XR20520-4

O-RINGS SPECIFIED ON THIS DRAWING ARE FOR NEOPRENE APPLICATIONS ONLY
O-RINGS FOR VITON APPLICATIONS ARE SPECIFIED ON CONTRACT BOM

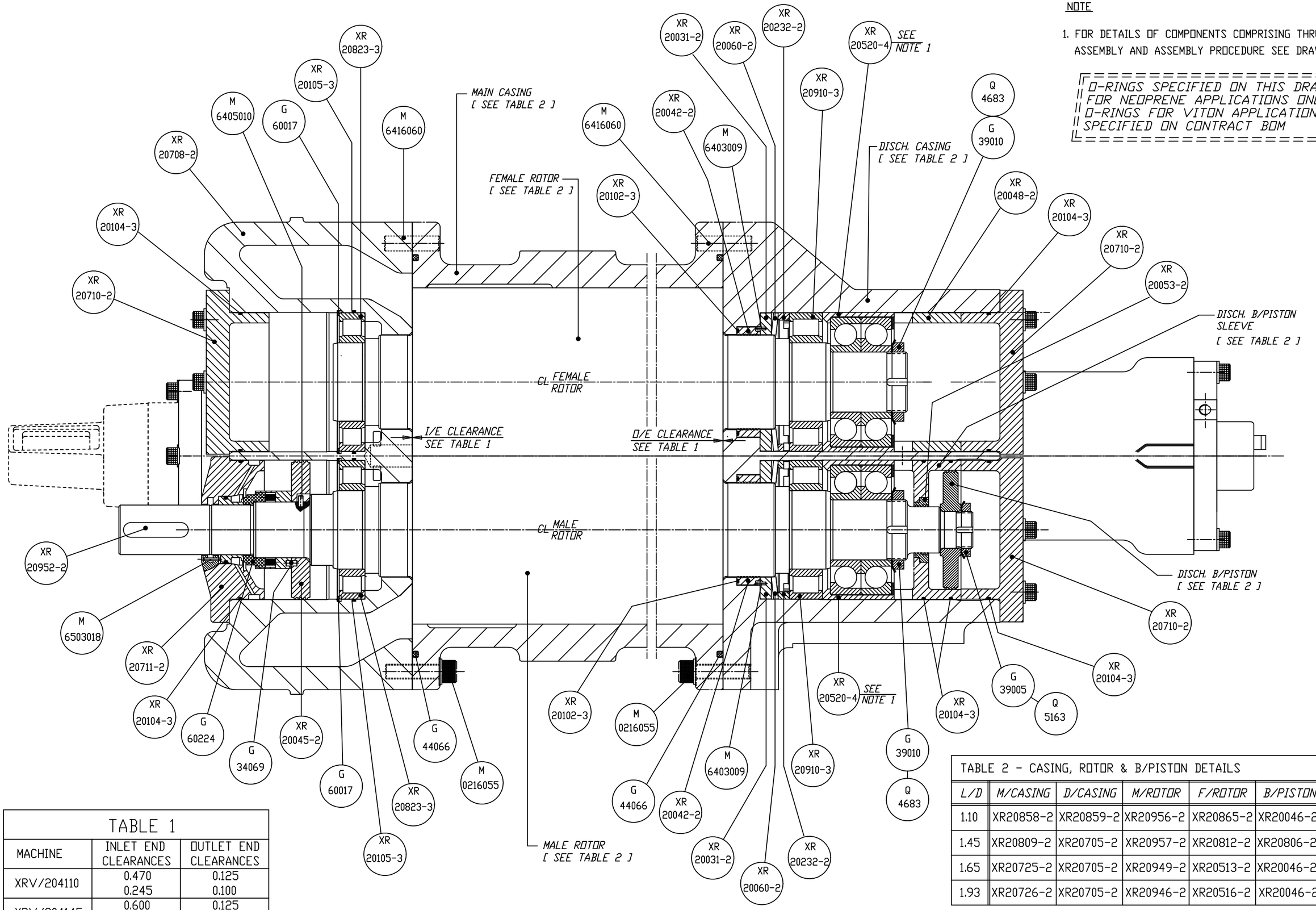

TABLE 1

MACHINE	INLET END CLEARANCES	OUTLET END CLEARANCES
XRV/204110	0.470 0.245	0.125 0.100
XRV/204145	0.600 0.375	0.125 0.100
XRV/204165	0.570 0.345	0.125 0.100
XRV/204193	0.650 0.400	0.25 0.200

TABLE 2 - CASING, ROTOR & B/PISTON DETAILS

L/D	M/CASING	D/CASING	M/ROTOR	F/ROTOR	B/PISTON	B/SLEEVE
1.10	XR20858-2	XR20859-2	XR20956-2	XR20865-2	XR20046-2	XR20222-2
1.45	XR20809-2	XR20705-2	XR20957-2	XR20812-2	XR20806-2	XR20820-2
1.65	XR20725-2	XR20705-2	XR20949-2	XR20513-2	XR20046-2	XR20222-2
1.93	XR20726-2	XR20705-2	XR20946-2	XR20516-2	XR20046-2	XR20222-2

MOD.	ZONE	MODIFICATION	SIGN DATE	MOD.	ZONE	MODIFICATION	SIGN DATE	MOD.	ZONE	MODIFICATION	SIGN DATE
9				6				3			
8				5				2			
7				4				1			

UNLIMITED MACHINED SIZES TO BE WITHIN ±

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DRN.	R.Mc
CHKD.	H.D.A.
DATE	APR 01

XRV/204 RANGE
H/SECTIONAL ARRANGEMENT

SCALE:–
DRAWING No. XR20953-0
MOD.

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K.