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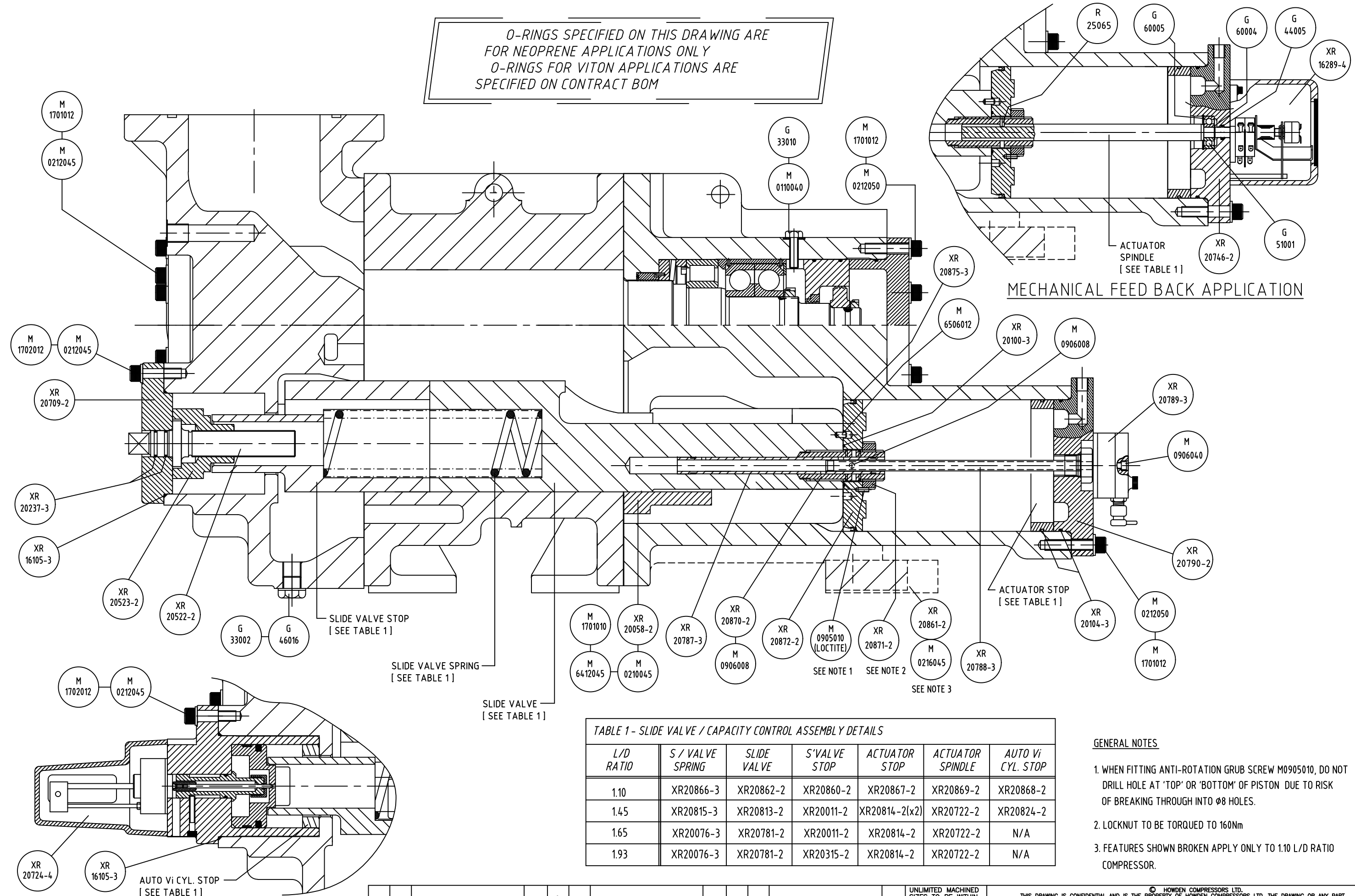


TABLE 1 - SLIDE VALVE / CAPACITY CONTROL ASSEMBLY DETAILS

L/D RATIO	S / VALVE SPRING	SLIDE VALVE	S'VALVE STOP	ACTUATOR STOP	ACTUATOR SPINDLE	AUTO Vi CYL. STOP
1.10	XR20866-3	XR20862-2	XR20860-2	XR20867-2	XR20869-2	XR20868-2
1.45	XR20815-3	XR20813-2	XR20011-2	XR20814-2(x2)	XR20722-2	XR20824-2
1.65	XR20076-3	XR20781-2	XR20011-2	XR20814-2	XR20722-2	N/A
1.93	XR20076-3	XR20781-2	XR20315-2	XR20814-2	XR20722-2	N/A

- GENERAL NOTES**
- WHEN FITTING ANTI-ROTATION GRUB SCREW M0905010, DO NOT DRILL HOLE AT 'TOP' OR 'BOTTOM' OF PISTON DUE TO RISK OF BREAKING THROUGH INTO Ø8 HOLES.
 - LOCKNUT TO BE TORQUED TO 160Nm
 - FEATURES SHOWN BROKEN APPLY ONLY TO 1.10 L/D RATIO COMPRESSOR.

9		6		3	
8		5		2	
7		4		1	
MOD.	ZONE	MODIFICATION	SIGN DATE	MOD.	ZONE

UNLIMITED MACHINED SIZES TO BE WITHIN ±

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DRN. R/M
 CHKD. H.D.A.
 DATE APR 01

SCALE:-
 DRAWING No. XR20954-0

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K.

AUTO Vi APPLICATION