



O-RINGS SPECIFIED ON THIS DRAWING ARE FOR NEOPRENE APPLICATIONS ONLY
 O-RINGS FOR VITON APPLICATIONS ARE SPECIFIED ON CONTRACT BOM

TABLE 1		
MACHINE	INLET END CLEARANCES	OUTLET END CLEARANCES
XRV/163165	0.605 0.380	0.125 0.100
XRV/163193	0.555 0.330	0.125 0.100

MOD.	ZONE	MODIFICATION	SIGN DATE	MOD.	ZONE	MODIFICATION	SIGN DATE	MOD.	ZONE	MODIFICATION	SIGN DATE
9				6				3			
8				5				2			
7				4				1			

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UNLIMITED MACHINED SIZES TO BE WITHIN ±

DRN.	R Mc	XR163 COMPRESSOR RANGE H/SECTIONAL ARRANGEMENT	SCALE:- N.T.S.
CHKD.	H.D.A.		DRAWING No. XR16546-0
DATE	18/04/01		MOD.

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K.