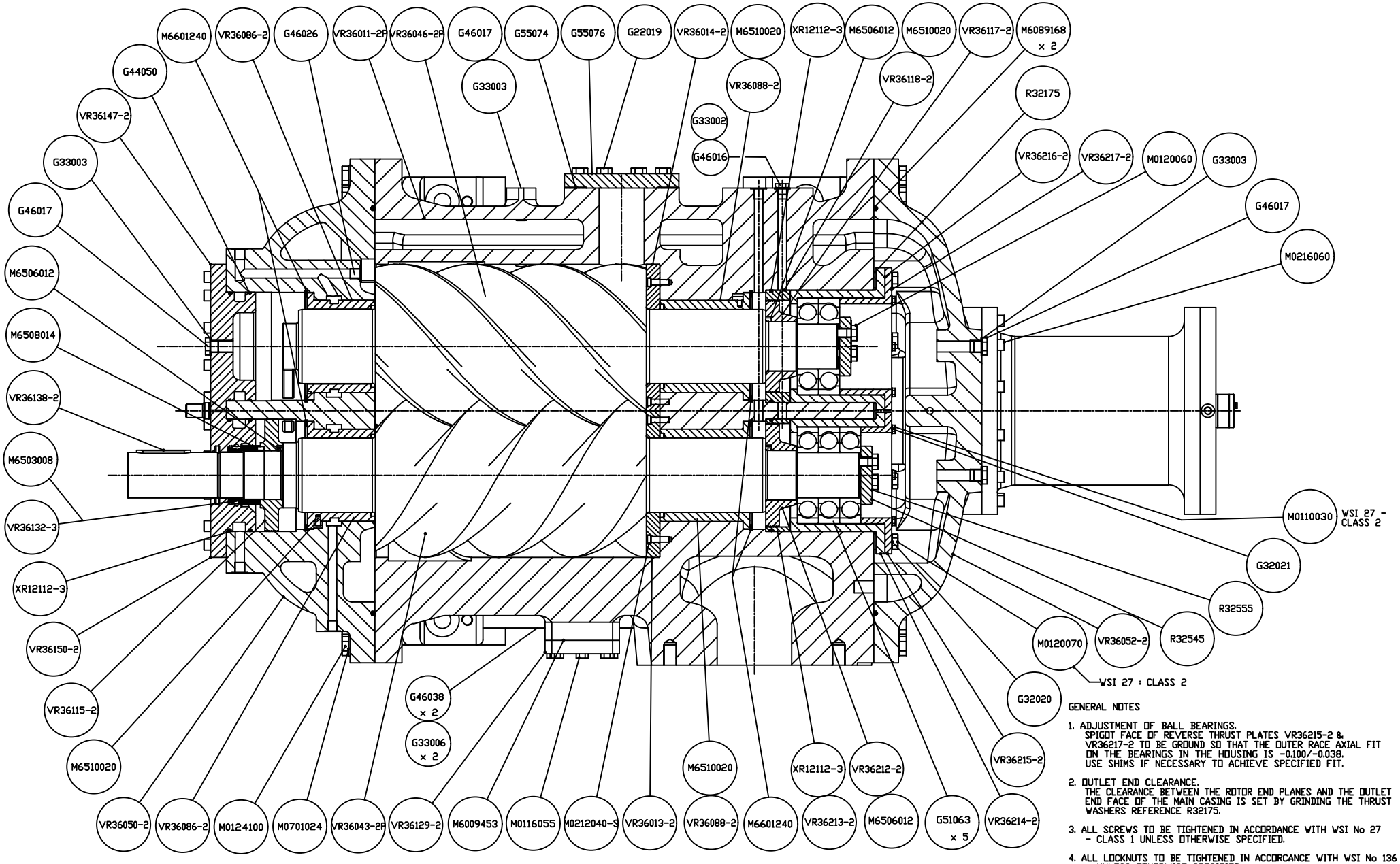

GENERAL NOTES

1. ADJUSTMENT OF BALL BEARINGS.
   SPIGOT FACE OF REVERSE THRUST PLATES VR36215-2 & VR36217-2 TO BE GROUND SO THAT THE OUTER RACE AXIAL FIT ON THE BEARINGS IN THE HOUSING IS −0.100/−0.038.
   USE SHIMS IF NECESSARY TO ACHIEVE SPECIFIED FIT.

2. OUTLET END CLEARANCE.
   THE CLEARANCE BETWEEN THE ROTOR END PLANES AND THE OUTLET END FACE OF THE MAIN CASING IS SET BY GRINDING THE THRUST WASHERS REFERENCE R32175.

3. ALL SCREWS TO BE TIGHTENED IN ACCORDANCE WITH WSI No 27 - CLASS 1 UNLESS OTHERWISE SPECIFIED.

4. ALL LOCKNUTS TO BE TIGHTENED IN ACCORCANCE WITH WSI No 136 - UNLESS OTHERWISE SPECIFIED.

MOD.	ZONE	MODIFICATION	SIGN DATE
9			
8			
7			
6			
5			
4			
3			
2			
1			

UNLIMITED MACHINED SIZES TO BE WITHIN ±0.250

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DRN.	T.C.B.
CHKD.	
DATE	26/03/01

WRVI365/165 COMPRESSOR
HORIZONTAL SECTION

SCALE:-
DRAWING No. VR36211-0
MOD.

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K