



- GENERAL NOTES
1. FOR INSTRUMENTATION DETAILS SEE CONTRACT BOM.
  2. PISTON ROD NUTS VR148-2 & VR36149-2 TO BE COATED WITH LOCTITE 241 (G71154) PRIOR TO ASSEMBLY.
  3. DOWEL PIN (G34057) TO BE FITTED TO GUIDE BLOCK SPINDLE (VR36137-2) AFTER ADJUSTMENT OF ANGULAR POSITION OF SLIDE VALVE. NB. DRILL & REAM Ø8.150/8.000 AT 20 PCR USING DRILL JIG.
  4. VI INSERT (VR36091-2) TO BE SHRUNK INTO SLIDE STOP (VR36093-2) USING LOCTITE - 600 SERIES.

SEE NOTE 3

|           |              |      |           |              |      |  |  |                                  |
|-----------|--------------|------|-----------|--------------|------|--|--|----------------------------------|
| 9         |              | 6    |           | 3            |      | UNLIMITED MACHINED SIZES TO BE WITHIN ±0.250 | THIS DRAWING IS CONFIDENTIAL AND IS THE PROPERTY OF HOWDEN COMPRESSORS LTD. IT IS NOT TO BE COPIED OR REPRODUCED OR REVISED TO ANY OTHER PARTY OR USED FOR THE MANUFACTURE OF ANY OTHER MACHINE WITHOUT THE EXPRESS WRITTEN PERMISSION OF THE COMPANY. | SCALE:-<br>DRAWING No. VR36162-0 |
| 8         |              | 5    |           | 2            |      | DRN. T.C.B.                                  | WRV1365/165 COMPRESSOR   |                                  |
| 7         |              | 4    |           | 1            |      | CHKD. H.D.A.                                 | VERTICAL SECTION   |                                  |
|           |              |      |           |              |      | DATE 23/08/00                                |  |                                  |
| MOD. ZONE | MODIFICATION | DATE | MOD. ZONE | MODIFICATION | DATE |  |  |                                  |

HOWDEN COMPRESSORS LIMITED, GLASGOW, U.K.