

GENERAL NOTES

1. FOR INSTRUMENTATION SEE BILL OF MATERIALS.
2. PISTON ROD NUTS (R25055 AND R16154) TO BE COATED WITH LOCTITE 241 (G71154) PRIOR TO ASSEMBLY.
3. C-DESIGNATED UNITS HAVE PLUGGED/UNDRILLED OIL INJECTION HOLES IN SLIDE VALVE.
4. DOWEL PIN (G34046) TO BE FITTED TO GUIDE BLOCK SPINDLE (R16094) AFTER ADJUSTMENT OF THE ANGULAR POSITION OF SLIDE VALVE.
NB:- DRILL AND REAM AT 19 PCD USING DRILL JIG.

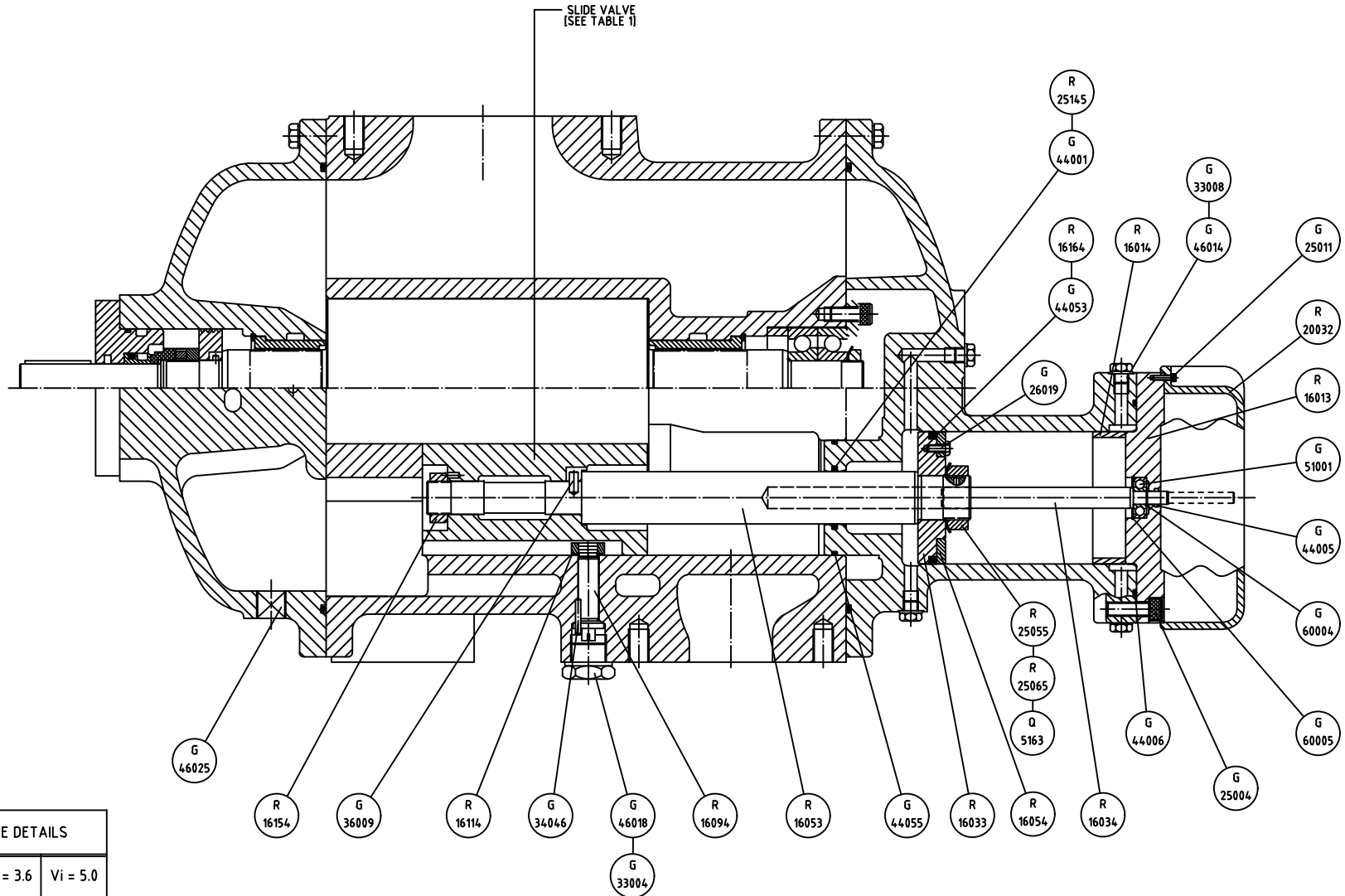



TABLE 1 - SLIDE VALVE DETAILS				
L/D RATIO	Vi = 2.1	Vi = 2.6	Vi = 3.6	Vi = 5.0
1.45	R16173	R16052	R16072	R16092
1.80	R16173	R16052	R16072	R16092

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8		5		2		DRW. GH CHD. W MacL DATE 95.12.05	
7		4		1		PISTON ROD LOCKWASHER REF R16044 DELETED 97.03.04 	
						SCALE- DRAWING No. R16297 HD. 1	
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